



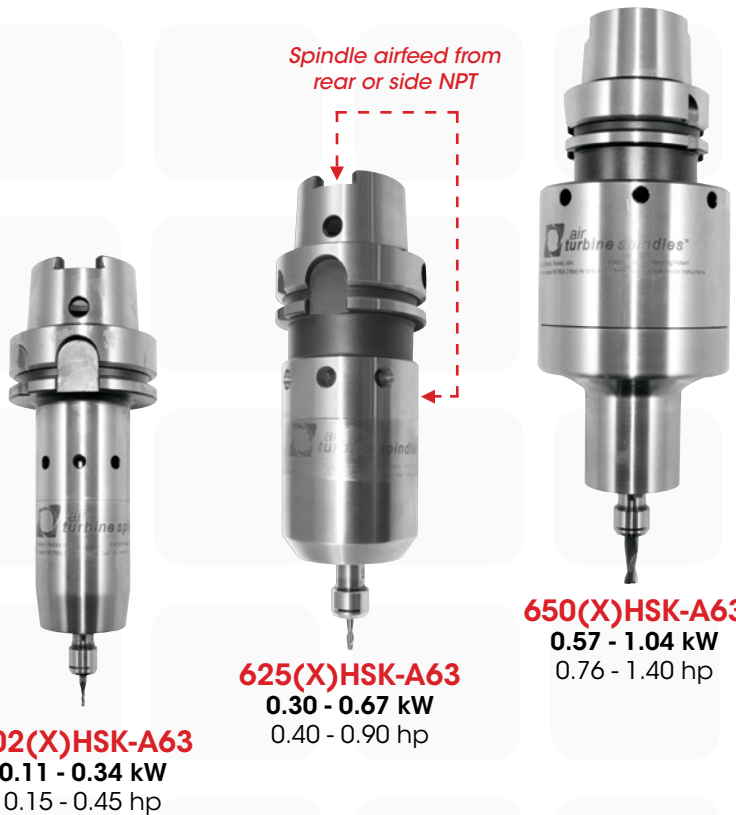
air turbine spindles®

for



**25,000 – 90,000 rpm – power to 1.04 kW (1.4 hp)
Constant Governed High Speed and Torque**

Now your Hermle CNC delivers faster production 24/7



With patented governed high speed and torque Air Turbine Spindles®, your Hermle Machine is a high speed machine!

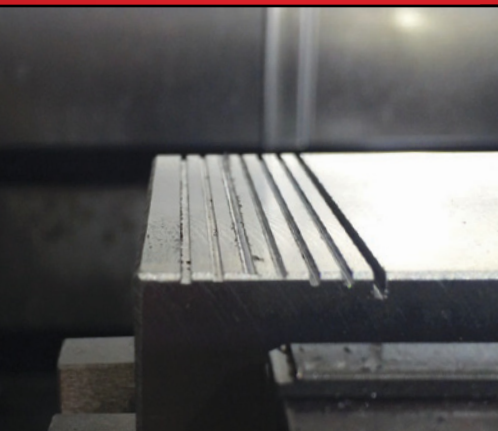
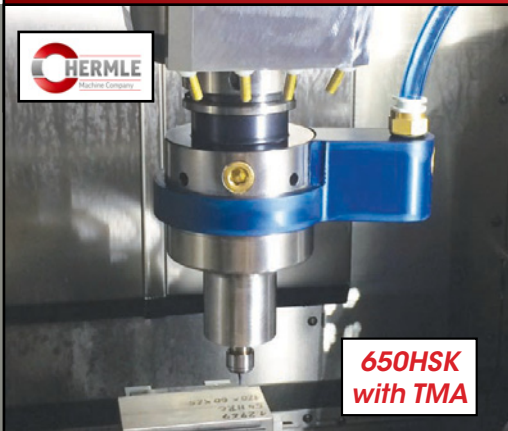
No Duty Cycle

Call for a Demonstration

Fully automated loading:

- 1. With our patent pending Toolchanger Mounting Assembly (TMA) or**
 - 2. Using coolant channel to center inlet**
- Manual Connection also Possible**

Manual or Automatic Loading to Save Time and Money.





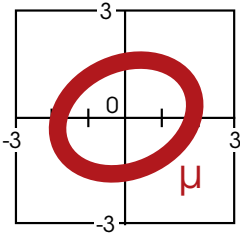
Dramatically reduce your cycle times, optimize cutting tool performance and life.

Keep continuous tool path engagement on your existing CNC at high speed even in angles and hard material. Ideal for micro machining. 25,000 - 90,000 rpm < 1 kW (1.4 hp)

Accuracy

Most of the problems that occur in micro machining come from a lack of RPM and poor dynamic runout. **Air Turbine Spindles®** use the highest quality runout and balancing systems on the market today. This creates the best dynamic runout accuracy and governed high speed precision.

Runout measured at the nose of spindle. (reference value)

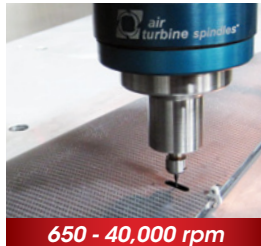


600 SERIES

- Improved Machining Cycle Times
- Longer Tool Life
- Better Surface Finish
- Automatic Loading

Super Low Vibration Design

Powerful, totally oil-free low friction motor produces extremely low vibration and heat in continuous 24/7 operation. No thermal expansion, great reliability.



650 - 40,000 rpm

Standard ER 8 or ER 11 collets. Ultra precision option available.

Environmentally Clean

No oil required, and maintenance free.

Air Pressure: Dry, Clean Air @ 90 psi / 6.2 bar

Air Consumption (Idle): 602: 5 cfm / 2.4 L/s
625: 11 cfm / 5.2 L/s
650: 14 cfm / 6.6 L/s

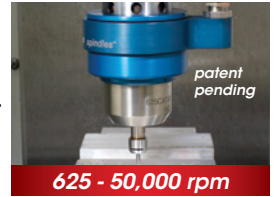
Low Noise Design: Under 67 dBA (cutting noise of endmills can be heard).

Standard Equipment: Filter Extractor

Automatic Toolchanger

No need for operator downtime. Automatically load **Air Turbine Spindles®** using center airfeed or with our wrap around **Toolchanger Mounting Assembly (TMA)**.

650TMA not compatible with C22U.



625 - 50,000 rpm

Superior Technology

- Unique patented direct drive with no vanes, gears or brushes to wear, burn or break.
- Cooled by turbine air for 24/7 operation. No oil or control system required. No Duty Cycle.
- Governor keeps Constant High Speed + Torque on tool path in angles and corners.
- Center Airfeed using coolant channel or Side Airfeed using Automatic Spindle Loading TMA.

Spindle Selection

√ = Optimum ! = Dependent upon cutting conditions
∞ = Acceptable x = Not recommended for use

		602(X)	625(X)	650(X)
Drill	Ø 0.1 - 0.3mm	√	√	√
	Ø 0.3 - 0.5mm	∞	√	√
	Ø 0.5 - 1.0mm	!	√	√
	Ø 1.0 - 1.5mm	x	∞	√
	Ø 1.5 - 2.0mm	x	!	√
Endmill	Ø 0.1 - 1.0mm	√	√	√
	Ø 1.0 - 2.0mm	√	√	√
	Ø 2.0 - 3.5mm	!	√	√
	Ø 3.5 - 5.0mm	x	∞	√
	Ø 5.0 - 6.0mm	x	!	∞
Jig Grinding		x	!	√
Specifications	602(X)	625(X)	650(X)	
Speed (rpm)	40,000, 50,000, 65,000, 90,000*	30,000, 40,000, 50,000	25,000, 30,000, 40,000	
Power (kW)	0.11 - 0.34	0.30 - 0.67	0.57 - 1.04	
T.I.R. at Nose	Less than 1μm			
Collet Range	1mm - 6mm			
Air Pressure	Less than 0.62 MPa (6.2 Bar)			
Air Flow	126 - 1133 L/min [ANR] (6 - 40 cfm)			



*Due to its governed high speed and power the 602 90,000 rpm is for use only with micro end mills in special applications.