

# RAINFORD PRECISION

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## Threadmills

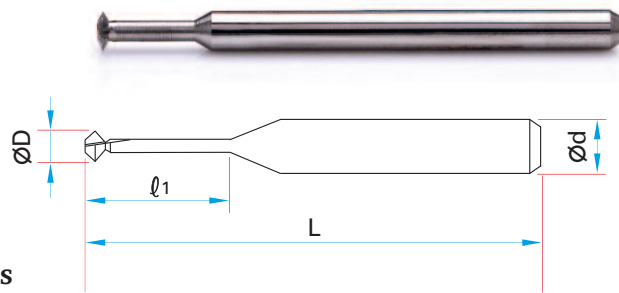
Size M0.5 - M8  
Flutes 2 and 4



## 98 series Threadmills



**Designed for** milling metric and UN threads



**Threadmills** with 3, 4 and 6 mm Shanks

Single point 60 degree design mills any pitch diameter and length

Mills right hand and left hand threads

**AlTiN Coated**

units = mm

Kyocera Part Number	Metric Thread	Diameter	No of Flutes	Effective Length	Overall Length	Shank Diameter
		<b>D</b>		<b>l<sub>1</sub></b>	<b>L</b>	<b>d</b>
98M05-0125L2FA1	M0.5 x 0.125	0.3	2	1.0	38	3
98M06-0150L2FA1	M0.6 x 0.15	0.37	2	1.0	38	3
98M07-0175L2FA1	M0.7 x 0.175	0.45	2	2.0	38	3
98M08-0200L2FA1	M0.8 x 0.20	0.51	2	2.0	38	3
98M09-0225L2FA1	M0.9 x 0.225	0.58	2	2.0	38	3
98M10-0250L2FA1	M1.0 x 0.25	0.65	2	5.0	38	3
98M11-0250L4FA1	M1.1 x 0.25	0.75	4	5.0	38	3
98M12-0250L4FA1	M1.2 x 0.25	0.85	4	5.0	38	3
98M14-0300L4FA1	M1.4 x 0.30	1.00	4	5.0	38	3
98M16-0350L4FA1	M1.6 x 0.35	1.15	4	7.0	38	3
98M18-0350L4FA1	M1.8 x 0.35	1.35	4	7.0	38	3
98M20-0400L4FA1	M2.0 x 0.40	1.50	4	7.0	38	3
98M25-0450L4FB1	M2.5 x 0.45	1.95	4	9.4	50	4
98M30-0500L4FB1	M3.0 x 0.50	2.40	4	9.4	50	4
98M35-0600L4FB1	M3.5 x 0.60	2.80	4	9.4	50	4
98M40-0700L4FB1	M4.0 x 0.70	3.10	4	12.7	64	6
98M50-0800L4FB1	M5.0 x 0.80	3.85	4	12.7	64	6
98M60-1000L4FB1	M6.0 x 1.00	4.65	4	12.7	64	6
98M80-1250L4FB1	M8.0 x 1.25	5.95	4	12.7	64	6

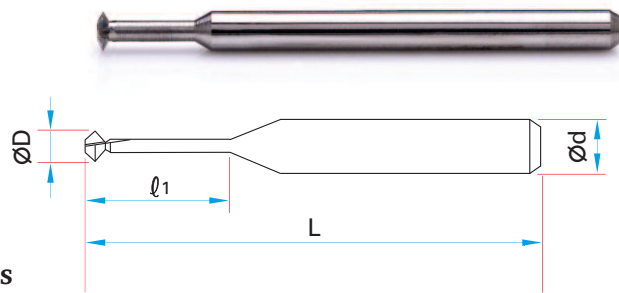
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**Uncoated**

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Kyocera Part Number	Metric Thread	Diameter	No of Flutes	Effective Length	Overall Length	Shank Diameter
		<b>D</b>		$l_1$	<b>L</b>	<b>d</b>
98M05-0125.2FA1	M0.5 x 0.125	0.30	2	1.0	38	3
98M06-0150.2FA1	M0.6 x 0.15	0.37	2	1.0	38	3
98M07-0175.2FA1	M0.7 x 0.175	0.45	2	2.0	38	3
98M08-0200.2FA1	M0.8 x 0.20	0.51	2	2.0	38	3
98M09-0225.2FA1	M0.9 x 0.225	0.58	2	2.0	38	3
98M10-0250.2FA1	M1.0 x 0.25	0.65	2	5.0	38	3
98M11-0250.4FA1	M1.1 x 0.25	0.75	4	5.0	38	3
98M12-0250.4FA1	M1.2 x 0.25	0.85	4	5.0	38	3
98M14-0300.4FA1	M1.4 x 0.30	1.00	4	5.0	38	3
98M16-0350.4FA1	M1.6 x 0.35	1.15	4	7.0	38	3
98M18-0350.4FA1	M1.8 x 0.35	1.35	4	7.0	38	3
98M20-0400.4FA1	M2.0 x 0.40	1.50	4	7.0	38	3
98M25-0450.4FB1	M2.5 x 0.45	1.95	4	9.4	50	4
98M30-0500.4FB1	M3.0 x 0.50	2.40	4	9.4	50	4
98M35-0600.4FB1	M3.5 x 0.60	2.80	4	9.4	50	4
98M40-0700.4FB1	M4.0 x 0.70	3.10	4	12.7	64	6
98M50-0800.4FB1	M5.0 x 0.80	3.85	4	12.7	64	6
98M60-1000.4FB1	M6.0 x 1.00	4.65	4	12.7	64	6
98M80-1250.4FB1	M8.0 x 1.25	5.95	4	12.7	64	6